59572

# 59572-5 MaxVU Standard Controller Concise manual Alternating or direct current could be

present.

insulation.

Equipment protected through-out by double

w

Tolerance +0.5, -0.0mm

Risk of electric shock. Caution, refer to the manual,

1. INSTALLATION

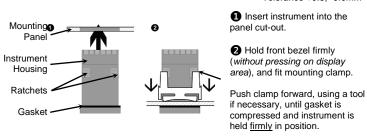
- Installation Guidance
- Standards compliance shall not be impaired when fitted into the final installation.
- Installation should be only performed by technically competent personnel.
- It is the responsibility of the installing engineer to ensure that the configuration is safe. Local regulations regarding electrical installation & safety must be observed e.g. US National Electrical Code (NEC) and/or Canadian Electrical Code.
- Impairment of protection will occur if the product is used in a manner not specified by the manufacturer.
- Designed to offer a minimum of Basic Insulation only Ensure that supplementary insulation suitable for Installation Category II is achieved when fully installed
- To avoid possible hazards, accessible conductive parts of the final installation should be
- protectively earthed in accordance with EN61010 for Class 1 Equipment. Output wiring should be within a Protectively Earthed cabinet.
- Sensor sheaths should be bonded to protective earth or not be accessible
- Live parts should not be accessible without the use of a tool. When fitted to the final installation, an IEC/CSA APPROVED disconnecting device should be used to disconnect both LINE and NEUTRAL conductors simultaneously. Do not to position the equipment so that it is difficult to operate the disconnecting device.

#### Panel-Mounting

The mounting panel must be rigid, and may be up to 6.0mm (0.25inch) thick. Cut-out sizes are: 1/16: Width = 45mm, Height = 45mm

1/8: Width = 45mm, Height = 92mm

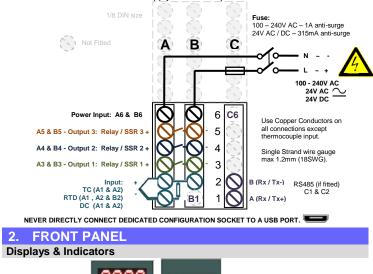
For *n* multiple instruments mounted side-by-side, cut-out width W is 48n-4mm.

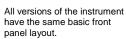


For effective IP65 seal against dust and moisture, ensure gasket is well compressed against the panel, with the 4 tongues located in the same ratchet slot

#### **Rear Terminal Wiring**

This diagram shows all possible option combinations. Check the product configuration before wiring. Check information label on housing for correct operating voltage before connecting supply to Power Input





Output LED indicators Up / Increment O 9888 Down / Decrement 오 8\_ 🛡 Enter / Confirm 🕴

Keypad & General Navigation							
Menu navigation, parameter editing and keypad use are described below. See the relevant manual sections for further information and exceptions.							
General keypad usage & parameter e Press ♥ or ♥ keys to navigate bet To edit the parameter value, press when the value ( <i>upper display</i> ) can Press ♥ or ♥ to change the value. To confirm the change, press ♥	ween para 8. The pa	rameter ed.	name ( <i>l</i> . 8888 8888	ower c	<i>lisplay)</i> fla User Mode	shes	
within 60s otherwise the change is rejected.			8888				
<ul> <li>Navigating to Setup or Advanced Configuration from User Mode:         <ul> <li>Press and hold I then press for Setup Mode.</li> <li>Press and hold I then press for Advanced Configuration.</li> </ul> </li> <li>Returning to User Mode:         <ul> <li>Main the press for Advanced Configuration.</li> </ul> </li> </ul>	Setup Mode	G S.Loc		0 Loc SEr Loc	Advanced Configura Sub-menu	tion	
<ul> <li>After 120 seconds without key activity the unit returns automatical</li> <li>Press and <u>hold</u> then press to to</li> </ul>	exit or mov	/e back	up one l				
3. SETUP MODE (FIRST	POWE	RUP					

When first powered up or after a factory reset (default) the instrument enters Setup Mode. The device remains in Setup, or will keep powering up back into Setup Mode, until all parameters have been reviewed and the user exits the Setup Mode

Setup mode lock code	5.Loc	Enter l	ock code to continue	e. Default is <b>10</b> .	10
Screen Name	Lower Display	Upper Display	Adjustment Rar	ge & Description	Default Value
Input Type	FALE	FC_J	J Thermo	couple *	<b>EC_P</b>
			-200 – 1200°C	-128.8 – 537.7°C	
			-328 – 2192°F K Therm	-199.9 – 999.9ºF pcouple *	
		FC_h	-240 – 1373ºC	-128.8 – 537.7°C	
			-400 – 2503°F	-199.9 – 999.9ºF	
		P 100		00 *	
			-199 – 800⁰C -328 – 1472⁰F	-128.8 – 537.7⁰C -199.9 – 999.9⁰F	
		ЕС-Р		nocouple	
				1824ºC	
				3315⁰F locouple	
		FC-C		320ºC	
				208°F	
		EC_L	L Thermo		
			0 – 762°C 32 – 1403°F	0.0 – 537.7°C 32.0 – 999.9°F	
		FC-U		nocouple	
				399⁰C	
				1551°F Nocouple	
		ենսո		795⁰C	
				198°F	
		EC_S		nocouple	
				762⁰C 3204ºF	
		EC_E		couple *	
			-240 – 400°C	-128.8 - 400.0°C	
		0.00	-400 – 752°F	-199.9 – 752.0°F linear dc	
		05-0		linear dc	
				linear dc	
				/ linear dc	
				inear dc	
		15	1 – 5V I	inear dc	
		0_10	0 – 10V	linear dc	
		2_ 10	2 – 10V	linear dc	
Input Units	Un it	3	Temperature displa	ayed as °C.	2
		F	Temperature displa	ayed as °F.	
Process Display	dEc.P	0000	No decimal places		0000
Resolution		0.000	1 decimal place		
		00.00	2 decimal places	Not available for	
		0.000	3 decimal places	temperature inputs.	
Scaled Range	ScUL		t Lower Limit +100		Input
Upper Limit			imum. (Only visible linear type is select		max Lin=1000
Scaled Range	ScLL		nimum to Scale Inpu		Input
Lower Limit		display uni	ts. (Only visible in S		min
		dc linear ty	Linear=0		

Delay Time

Remaining

Screen Name

larm Active

Output Latched

d\_t i

Display Display

Warning Messages & Error Codes

Lower

timer

aution: Do not continue with the process until the issue is resolved.

Output 1 Usage	OUE I	HEAF	Heat Power HER	Input Over Range	Normal	-HH-	Process variable input >5% over-range.
			Cool Power	Input Under	Normal	-11 -	Process variable input >5% under-range
			Alarm 1	Range Input Sensor	OFF	OPEN	Break detected in process variable input sensor
			Alarm 2	Break		UFCII	or wiring.
			Alarm 1 or 2 Control loop alarm	Un-calibrated Input	OFF	Err	Selected input range has not been calibrated.
			2 x Integral time)	Manual Power	P <sub>xxx</sub>	Normal	Manual power value replaces the setpoint.
Output 2 Usage	ONF5	As Output 1	а Т	Setpoint Ramping		Normal	Setpoint ramp is active (alternates with setpoint).
Output 3 Usage	<u>OUE3</u>	As Output 1		Control Disabled	OFF	Normal	Control is disabled, control outputs are off.
Alarm 1 Value	AL_ I		num to range maximum [37] s the alarm. Default high alarm	Control Delayed	977	Normal	Visible if control delayed by Delayed Start Time
Alarm 2 Value	AL_2	Range minin	num to range maximum -24	Automatic Tuning	LunE		( <b>d_L</b> ) Tuning is active (alternates with setpoint).
	60		s the alarm. Default low alarm	Automatic Tuning			display alternates between the tune error code
Setpoint Value	SP	upper and lo	bint adjustable between setpoint over limits.	Errors	and the s		Remains visible until tune set to off.
Automatic Tuning	FUNE		Jse current PID control terms or		<u> </u>		PV is within 5% of the scaled range from setpoint
Start/Stop			nanually tune. Start a pre-tune routine.		EEre EErg		Setpoint is ramping Control is ON/OFF (not PID)
		•••	Start the tune at setpoint.		EEr4		Control is manual (not Auto)
4 11050-11			·		LErS	Normal	Tune at Setpoint not able to run
	· · · · ·		OPERATION)		EEr6		Sensor break
Screen Name	Lower Displa		Screen Usage and Visibility		LErl		Timer running
"Indicator" enabled	Warnin	igs Process	If Indc parameter is enabled, setpoint is		EErB		Control is disabled
	/ Errors	Variable	hidden but warnings or errors may still				
Basic Setpoint	Effectiv	/e Process	appear. Basic Setpoint Control enabled – automatic	5. SPECIFI		NS	
Control 1st Screen	Setpoir		control. Press O or O to instantly adjust		-		
(Automatic Mode)			setpoint. If ramping, the target setpoint is shown while adjusting. <b>DFF</b> replaces the	Thermocouple Calibration:			nge, ±0.4% of full range below 110°C with 1dp ±1°C for Thermocouple CJC). BS4937, NBS125 &
			setpoint if control is disabled.		IEC584		······································
Basic Setpoint	Manua		Basic Setpoint Control enabled - manual	PT100 Calibration:			nge, $\pm 0.4\%$ of full range above 520°C with 1dp
Control 1st Screen (Manual Mode)	Power	Variable	control. Press <b>O</b> or <b>O</b> to <u>instantly</u> adjust manual power. The power value is shown as	DC Calibration:			BS1904 & DIN43760 <i>(0.00385Ω/Ω/°C).</i> ge, ±1LSD.
(manual mode)			$P_{XXX}$ .	Sampling Rate:	4 per se		, ±100.
-			n when Basic Setpoint Control enabled	Impedance:			except DC mA (5 $\Omega$ ) and V (47k $\Omega$ ).
			in Advance configuration – Section 6)	Sensor Break			TD, 4 to 20mA, 2 to 10V and 1 to 5V ranges only.
User 1st Screen (Automatic Mode)	Effectiv Setpoir		Available in automatic control mode. If ramping, the target setpoint is shown while	Detection: Isolation:		outputs to	urn off. putputs (except SSR driver) by at least BASIC
(			adjusting. <b>OFF</b> replaces setpoint if control is		isolatior	n. Univers	sal input must not be connected to operator
			disabled. <b>dL9</b> replaces setpoint if control				s if relay outputs are connected to a hazardous Supplementary insulation or input grounding would
User 1st Screen	Manua	I Process	delayed. Available in manual control mode.				Isolated from Mains Power Input by basic isolation.
(Manual Mode)	Power		Manual Power value is shown as <b>P</b> xxx	OUTPUTS			
			lode the visibility setting for any of the	RELAYS (OPTION	AL)		
			e SHUJ in the OPEr sub-menu.	Contacts:	SPST F	orm A rel	ay; current capacity 2A at 250VAC.
Alarm Status	RLS	Active Alarms	Active only when alarms are active. I = Alarm 1 active	Lifetime:		•	ons at rated voltage/current, resistive load.
			<b>2</b> = Alarm 2 active	Isolation:		viation fro	om universal input and SSR outputs.
			$\mathbf{L}$ = Loop Alarm active.	SSR Drivers (OPTI Drive Capability:		ve voltan	e >10V at 20mA
			Any combination can be displayed here	Isolation:		•	universal input or other SSR driver outputs.
Latch Status	LAFI	Latched Outputs	Active only when an output is latched on.	SERIAL COMMU			· · ·
		- Calpulo	<b>I</b> = Output 1 <b>Z</b> = Output 2	Physical:		•	2400, 4800, 9600, 19200 or 38400 bps.
			$\mathbf{S} = \text{Output } 2$ $\mathbf{S} = \text{Output } 3$ Clear by pressing $\mathbf{S}$ .	Protocols:	Modbus	,	,,,
Maximum PV	<b>LUL</b>	Value		Isolation:			tion from Universal input and SSR. tion to Mains and Relay Circuits.
Minimum PV	רין י		Clear by pressing 🕙.			,	
Control Enable	Ent		Control output(s) disabled. (except in manua	OPERATING CO Usage:			nly, mounted in suitable enclosure
		On	mode) Control output(s) enabled. PID or On-Off control available.	Ambient Temperature:			erating), –20°C to 80°C (Storage).
Manual Control	רחב		Instrument in automatic control mode	Relative Humidity:			condensing.
Enable			(manual control OFF).	Altitude: Supply Voltage and	<2000m		10%, 50/60Hz, 7.5VA
Time On Day 1		0n Time left	Manual control ON. Power is shown as <b>P</b> xxx in 1 <sup>st</sup> User screen.	Power:	(for mai 24VAC	ns power +10/-15%	ed versions), or 50/60Hz 7.5VA or 24VDC +10/-15% 5W
Time On Remaining	0_E	Time left for ON timer	Active only when the ON Timer is decrementing. When time = 0 control is disabled. Screen persists until time = 0.	ENVIRONMENT		voltage v	ersions).
Delay Time		Time left		Standards:		and of H	

*Time left* Active only when the Delay time is

is enabled

Upper Screen Meaning and Visibility

PV). Optional – see **d .5P** 

vith PV), and no alarm is active.

for delay decrementing. When this time expires control

One or more alarms are active (alternates with

One or more output are latched on (alternates

Standards:	CE, UL and cUL.
EMI:	EN61326-1:2013.
Safety Considerations:	UL61010-1 Edition 3, Pollution Degree 2 and Installation Class 2.
Front Panel Sealing:	Front to IP65 when correctly mounted, Rear of panel to IP20.
PHYSICAL	
Front Bezel Size:	<sup>1</sup> / <sub>16</sub> Din = 48 x 48 mm or <sup>1</sup> / <sub>8</sub> Din = 48 x 96 mm

Depth Behind Panel: 67mm with sealing gasket fitted. Weight: 0.20kg maximum

## 6. ADVANCED CONFIGURATION

Advanced Configuration gives access to all possible parameters; however, the device hides parameters that are irrelevant to your exact product specification & configuration Advanced Configuration Mode Navigation

Press O or O to navigate to the required sub-menu, then press O to enter.

### Advanced Configuration Main Menu

/ aranooa oonn	9				
Advanced Configuration Mode Lock Code	R.Loc		Enter lock code to enter Advanced Configuration. Default code is <b>20</b> .		
Screen Name	Lower Display	Upper Display	Sub-Menu Usage and Visibility		
User Settings		USEr	Provides access to Control and Manual enable/disable. Only shown if Basic Us is select in <b>d</b> . <b>5P</b> (see below).		
Input Setup		InPt	Configuration parameters for the proces	ss input	
Input Calibration		CAL	Single or two point calibration adjustme the process input.	ents for	
Output Setup		OULP	Configuration parameters for the output	ts.	
Control Setup	•	COnt	PID control tuning & configuration paral Hidden if no control output set.	meters.	
Setpoint & Timer Setup	Adu	SPE :	Setpoint and timer settings.		
Alarm Setup		ALLU	Alarm configuration parameters.		
Communications Setup		2077	Modbus communications settings. Only if RS485 option is fitted	shown	
Display Settings		d iSP	Enable Basic Mode and change lock co	odes.	
Operator Setup		OPtr	Control what appears in User Mode scr	een.	
Product Information		InFo	View product serial number and manufa information.	acturing	

## User Sub-Menu: USEr

Provides access to Output Control Enable / Disable.

Screen Name	Lower Display	Upper Di Descripti	splay Adjustment Range & ion	Default Value
Alarm Status	ALSE	Active Alarms	Visible when alarms are active - L2 I are active. I = Alarm 1 active 2 = Alarm 2 active 3 = Loop Alarm active	Blank
Latch Status	LAFP	Latched Alarms	Active when an output is latched - I23 are active. I = Output 1 2 = Output 2 3 = Output 3	Blank
Maximum PV	Րባጸ		Max/Min PV recorded whilst	
Minimum PV	րվ տ		powered up or since last reset. To clear press S then to select SE5. Press S to accept.	
Control Enable	Entl	OFF	Control output(s) disabled.	On
		Ûn	Control output(s) enabled. PID or On- Off control available.	-
Manual Control Enable	սոշե	OFF	Instrument in automatic control mode (manual control OFF).	OFF
		On	Manual control ON. <i>Power is shown</i> as <b>P</b> xxx in 1 <sup>st</sup> User screen.	

## Input Sub-Menu: InPL

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Input Type	FAbe	Options available same as in setup mode (section 3)	FC-h
Input Units	Un it	Temperature displayed as °C	Ľ
		F Temperature displayed as °F	
Process Display	dEc.P	No decimal places	0000
Resolution		000.0 1 decimal place	
		2 decimal places Not available for	
		0.000 3 decimal places temperature inputs.	
Scaled Range Upper Limit	ScUL	Scale Input Lower Limit +100 display units to range maximum	Input max Lin=1000
Scaled Range Lower Limit	ScLL	Range minimum to Scale Input Upper Limit - 100 display units	Input min Linear=0
Input Filter Time	Filt	<b>OFF</b> or <b>0.5</b> to <b>100.0</b> seconds in <b>0.5</b> increments	0.5

Screen Name	Lower Display	Upper Descri	Display Adjustment Range &	Defau Value
Cold Junction	Endphay CJC		Enables the internal thermocouple CJC.	
Compensation			Disables the internal CJC. External	
		OFF	compensation must be provided for thermocouples.	r
Input Calibration				
If the error is not con	stant acros	ss the sens	s for the process input. sor range, measure the error at a low p int calibration to correct it.	point an
Screen Name	Lower Display	Upper Di Descripti	splay Adjustment Range &	Defau Value
Single Point Offset	OFFS	Shifts the	input value up or down by the offset cross the entire range.	value
Low Calibration Point	L.CAL		e at which the low point error was	Low
Low Offset	L.OFF	Enter an	equal, but opposite offset value to the low point error.	
High Calibration Point	H.CAL		at which the high point error was	Upp Lin
High Offset	H.OFF	Enter an	equal, but opposite offset value to the high point error.	Em
Output Setup Su	ıb-Menu:			
Screen Name	Lower	Upper Di	splay Adjustment Range &	Defau
Output 1 Usage	Display	Descripti	on Heat Power	Value
	002 1	COOL	Cool Power	-
		AL I	Alarm 1	-
		AL2	Alarm 2	HER
		AL 12	Alarm 1 or 2	
		LooP	Control loop alarm	
Output 1 Alarm	Act I		(2 x Integral time) Output changes with the alarm	
Action		d 11 17 - Eu	Output changes in opposition to	Ь
			alarm	
Output 1 Alarm Latching	LAc I	OFF	Latching off Latching on	OF
LED Indicator 1	Ind I	0n dır	LED Indicator changes with the	d
			output	
		ເມ	LED Indicator changes in opposition to the output	
Output 2 Usage	ONF5	As Outpu	t 1 Usage	RL
Output 2 Alarm Action	Rct2	As Outpu	t 1 Alarm Action	d
Output 2 Alarm Latching	LRc2	As Outpu	t 1 Alarm Latching	OF
LED Indicator 2	Ind2	As LED II	ndicator 1	d
Output 3 Usage	OUE3		t 1 Usage	RL
Output 3 Alarm Action	Rct3	As Outpu	t 1 Alarm Action	d
Output 3 Alarm Latching	LRc3		t 1 Alarm Latching	OF
LED Indicator 3	E bril	As LED II	ndicator 1	d
Control Sub-Mer			eters. Hidden if no control outputs are :	set
Screen Name	Lowe	•	·	Default
	Displa	ay Descri	ption	/alue
Heat Proportional Band	H_P		0 ( <b>00.0F</b> ) or PID control in display units.	IE
Cool Proportional Band	С_ <b>Р</b>	Ь	1 to 9999 - 0 decimal places	IE
Bana			0.1 to 999.9 - 1 decimal place 0.01 to 99.99 - 2 decimal places	
Automatic reset (integral time)	In.	/ seco	0.001 to 9.999 - 3 decimal places and to <b>99</b> minutes <b>59</b> seconds and	5.0
Rate (derivative time)	e) dEr.	OFF	0 seconds to <b>99</b> minutes <b>59</b>	1.
Overlan/		second	ls lav units, range -20 to +20% of Heat	

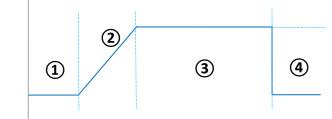
Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Heat Proportional Band	н_рь	0.0 ( <b>00.0F</b> ) or PID control in display units.	16
Cool Proportional Band	С_РЬ	1 to 9999 - 0 decimal places 0.1 to 999.9 - 1 decimal place 0.01 to 99.99 - 2 decimal places 0.001 to 9.999 - 3 decimal places	16
Automatic reset (integral time)	In.E	<i>I</i> second to <b>99</b> minutes <b>59</b> seconds and <b>DFF</b>	5.00
Rate (derivative time)	dEr.Ł	<b>OFF</b> 0 seconds to <b>99</b> minutes <b>59</b> seconds	1, 19
Overlap/ Deadband	0_d	In display units, range -20 to +20% of Heat and Cool Proportional Band	(
ON/OFF differential	ч 'FF	In display units, centred about the setpoint, range: 0.1% to 10.0% of input span	6
Loop Alarm Time	LAF 1	Visible when using On/Off control (i.e. when <b>H_Pb</b> or <b>C_Pb = On.OF</b> ) Sets the time to wait before the loop alarm becomes active.	99.59

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Manual Reset (Bias)	ь АЗ	0 to 100% ( <b>-100</b> % to 100% if heat/cool control)	25
Heat Cycle Time	НсУс	<b>0</b> . <b>1</b> to <b>5 12.0</b> seconds	0.56
Cool Cycle Time	СсУс		0.SE
Heat and Cool output Inhibit	OPLC	Inhibits simultaneous switching of both heat and cool outputs.	OFF
Heat Power Limit	HPL	% power upper limit <b>0</b> to <b>100</b> %	100
Cool Power Limit	CPL	% power upper limit <b>0</b> to <b>100</b> %	100
Power Up Action	PUP	<b>LASE</b> Powers up with control enable in the same state as on power fail.	LASE
		Always powers up with control enabled.	
Automatic Tuning Start/Stop	FUULE	Use current PID control terms or manually tune.	OFF
		PrE Start a pre-tune routine.	
		<b>RESP</b> Start the tune at setpoint.	

# Setpoint & Timer Sub-Menu: SPL ,

Setpoint and timer settings. The timer can apply a delay before enabling control; a controlled ramp towards the target setpoint; a limit to the time at target setpoint before disabling control. Timer is not available in basic mode.

Screen Name	Lower Display		Default Value
Timer Enable	եերե	EnAbb Enables the delay and on timers, functions at next power-up / control enable.	d ,SA
		<b>d ,SR</b> Delay and on timers, are ignored, but setpoint ramping is not disabled.	
Delayed Start Time	d_L ,	The time from power-up or a control enable	OFF
		request before control begins, from <b>00.0 I</b> to <b>99.59</b> or <b>0FF.</b> (Hours.Minutes)	
		Control disabled until time elapsed.	
Ramp Rate	rafe	The rate (in units / hour) <u>from current PV</u> to setpoint following power-up or control enable. From <b>D.DD I</b> to <b>9999</b> or <b>DFF</b> Setpoint changes also follow this rate.	OFF
On Time	0_E (	The time the target setpoint will be maintained once reached, from <b>00.0</b> I to <b>99.59</b> or <b>0FF</b> .	INF
		Control remains on indefinitely if set to INF. (Hours.Minutes).	
Setpoint Upper Limit	SPul	The maximum allowed setpoint value, from current setpoint to scaled upper limit.	Upper Limit
Setpoint Lower Limit	SPLL	The minimum allowed setpoint value, from	Lower
		current setpoint to scaled lower limit.	Limit



(1) At switch on or from control enable the unit will delay enabling control until the start timer

(1) At switch on or from control enable the unit will delay enabling control until the start timer (Delayed Start Time) expires.
(2) The setpoint then ramps from the current PV to the setpoint at the Setpoint Ramp Rate.
(3) When a ramp rate is not defined the active setpoint will step directly to the target setpoint. Once the active setpoint reaches the target setpoint, the 'on' timer (On Time) starts.
(4) When the on timer expires the control switches off.

If no time is defined for the on timer, control continues indefinitely unless manually disabled.

### Alarm Sub-Menu: ALC

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Alarm 1 Type	AL IE	nonE None	P_h i
		P_h Process High Alarm	
		P_Lo Process Low Alarm	
		dEu Deviation Alarm	
		bRnd Band Alarm	
Alarm 1 Value	AL_ I	Range minimum to range maximum	1373
		<b>DFF</b> disables the alarm.	
Alarm 1 Hysteresis	HYSI	0 to full span	1
Alarm 2 Type	ALSF	As Alarm 1	P_Lo
Alarm 2 Value	RL_2	Range minimum to range maximum	-240
		<b>DFF</b> disables the alarm.	

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Alarm 2 Hysteresis	HYS2	0 to full span	-
Alarm Inhibit	ւսեւ	Inhibit these alarms if active at power-up and on change in setpoint.	nonE
		nonE None	
		Alarm 1	
		Alarm 2	
		Alarm 1 and Alarm 2	
Alarm Notification	NotE	Alternating indication <b>-AL-</b> shown when these alarms are active.	5 1
		nonE None	
		Alarm 1	
		Alarm 2	-
		Alarm 1 and Alarm 2	
Sensor Break Alarm	SbAc	<b>DN</b> activates both alarms when a sensor break is detected.	OFF

## Communications Sub-Menu: Con

FI S S S

Modbus communications settings. Only shown if RS485 option is fitted

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Modbus Address	BPPB	The device network address from 1 to 255.	
Baud Rate	bЯud	I.2 (1200)         2.4 (2400)         4.8 (4800)           9.6 (9600)         19.2 (19200)         38.4 (38400)	9.6
Parity	Prty	Parity checking: <b>Odd, EuEn</b> or <b>nonE</b>	nonE

## Display Sub-Menu: d י5P

Enable Basic Setpoint Control & change lock codes. \*\* Refer to the User Mode section 4.

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Setup Lock Code	S.Loc	View and adjust lock code to allow entry to the Setup Mode. Adjustable from <b>I</b> to <b>9999</b> or <b>DFF</b> to allow unrestricted access.	10
Advanced Configuration Lock Code	A.Loc	View and adjust lock code to allow entry to the Advanced Configuration. Adjustable from I to <b>9999</b> or <b>DFF</b> to allow unrestricted access.	20
Basic Setpoint Control Enable/Disable	ЬЯSc	Basic Setpoint Control allows user to only change the setpoint or manual power. **	d iSR
ndicator Enable/Disable	Inde	When enabled hides the lower display. **	d iSA
Reset to Defaults	dFLE	Reset all parameters back to their factory defaults Reset by pressing <sup>(3)</sup> and selecting <b><i>YES</i></b>	

# Operator Sub-Menu: OPEr

Controls what appears in the User Mode when Basic Setpoint Control is disabled.

Screen Name	Lower Display	Upper Display	Sub-Menu Usage and Visibility	
PV Maximum	กาย		Н	36
V Minimum	u n		Н	Ъ
Alarm Status	ALSE		Н	BPI
atch Status	LAFP	Н иЕ	Hide or show parameters in User Mode when Basic Setpoint	լիդ
Control Enabled	նոել	SHLJ	Control is disabled.	36
lanual Control Enabled	<b>LUCF</b>		Н	Ъ
ime On Remaining	Ont I		Н	BPI
Delay Time Remaining	dLE I		Н	Ъ

### Product Information Sub-Menu: InFo (Read-Only view)

Screen Name	Lower Display	Description
Product Revision	PrL	The hardware/software revision level
Firmware Type	FEYP	The firmware code type
Firmware Issue	155	The firmware version number
Serial Number 1	SEr I	First four digits of serial number
Serial Number 2	SEr2	Middle four digits of serial number
Serial Number 3	SEr3	Last four digits of serial number
Date of Manufacture	4007	Date of manufacture (mmyy)